










Katalog destiček a držáků vrtání

Work-piece material	Code		Description		Delivered extent	Picture	
1	BM1	Drills 2D	Indexable insert drills	type 802D 2xD	802D-15		
					802D-16		
2							802D-17
					802D-18		
3							802D-19
					802D-20		
4							802D-21
					802D-22		
5							802D-23
					802D-24		
6							802D-25
					802D-26		
7							802D-27
					802D-28		
8							802D-29
					802D-30		
9							802D-32
					802D-34		
					802D-36		
					802D-38		
	802D-40						
1	BM1	Drills 2,5D	Indexable insert drills	type 7720 2,5xD	7720-41		
					7720-42		
2							7720-43
					7720-44		
3							7720-45
					7720-46		
4							7720-47
					7720-48		
5							7720-49
					7720-50		
6							7720-51
					7720-52		
7							7720-53
					7720-54		
8							7720-55
					7720-56		
					7720-57		
					7720-58		

1	BM1	Drills 3D	Indexable insert drills	type 803D 3xD	803D-15	
2					803D-16	
3					803D-17	
4					803D-18	
5					803D-19	
6					803D-20	
7					803D-21	
8					803D-22	
9					803D-23	
10					803D-24	
1					803D-25	
2					803D-26	
3					803D-27	
4					803D-28	
5					803D-29	
6					803D-30	
7					803D-31	
8					803D-32	
9					803D-33	
10					803D-34	
1	BM1	Drills 3,5D	Indexable insert drills	type 7720.1 3,5xD	7720.1-41	
2					7720.1-42	
3					7720.1-43	
4					7720.1-44	
5					7720.1-45	
6					7720.1-46	
7					7720.1-47	
8					7720.1-48	
9					7720.1-49	
10					7720.1-50	
1					7720.1-51	
2					7720.1-52	
3					7720.1-53	
4					7720.1-54	
5					7720.1-55	
6					7720.1-56	
7					7720.1-57	
8					7720.1-58	

1	AG4	Indexable cutting inserts	Indexable cutting inserts	XPET AP	XPET 0502AP ;8040	
2					XPET 0602AP ;8040	
3					XPET 0703AP ;8040	
4					XPET 0903AP ;8040	
5					XPET 11T3AP ;8040	
6					XPET 12T3AP ;8040	
10					XPET 1504AP ;8040	
1					SCET-UD	
2				SCET 050204-UD ;8030		
3				SCET 060204-UD ;5030D		
4				SCET 060204-UD ;8030		
6				SCET 070308-UD ;5030D		
1				SCET 070308-UD ;8030		
2				SCET 09T308-UD ;5030D		
3				SCET 09T308-UD ;8030		
4				SCET 120408-UD ;5030D		
6				SCET 120408-UD ;8030		
10				SCET 150512-UD ;5030D		
1				WCMT E-48	WCMT 080412E-48 ;6640	
2					WCMT 080412E-48 ;8030	
3				WCMT E-45/46/47/UM	WCMT 040208E-46 ;6640	
4					WCMT 040208E-46 ;8030	
6					WCMT 040208E-UM ;6640	
1					WCMT 040208E-UM ;8030	
2	WCMT 050308E-47 ;6640					
3	WCMT 050308E-47 ;8030					
4	WCMT 050308E-UM ;6640					
6	WCMT 050308E-UM ;8030					
1	WCMT 06T308E-45 ;6640					
2	WCMT 06T308E-45 ;8030					
1	WCMX E-45/46/47/48/UD	WCMX 030208E-46 ;8030				
2		WCMX 030208E-UD ;6640				
3		WCMX 040208E-46 ;8030				
4		WCMX 040208E-UD ;6640				
6		WCMX 050308E-47 ;8030				
1		WCMX 050308E-UD ;6640				
2		WCMX 06T308E-45 ;8030				
3		WCMX 06T308E-UD ;6640				
4		WCMX 080412E-48 ;8030				
6		WCMX 080412E-UD ;6640				
	BN1	Tooling systém	Adjustable drill holder	ADH 40	ADH 40	
			Basic arbor for adjustable holder	69871.XXAD-GF	69871.40AD-GF/BA - 36120	69871.40AD-GF/BA - 36100

1	STRUCTURAL STEELS TO 500 Mpa	6	CAST IRON
2	FREE CUTTING AND STRUCTURAL STEELS TO 900 Mpa	7	ALUMINIUM AND ALUMINIUM ALLOYS
3	HEAT-TREATED STEELS AND TOOL STEELS UP TO 1250 Mpa	8	COOPER, BRASS, BRONZE
4	STAINLESS STEELS AND HEAT RESISTING STEELS	9	ZINC AND ZINC ALLOYS
5	HIGH-ALLOYED STEELS UP TO 1400 Mpa	10	TITANIUM AND TITANIUM ALLOYS